

Internal thread end for on-site swaging

1.16

For on-site assembly

AISI 316 material group

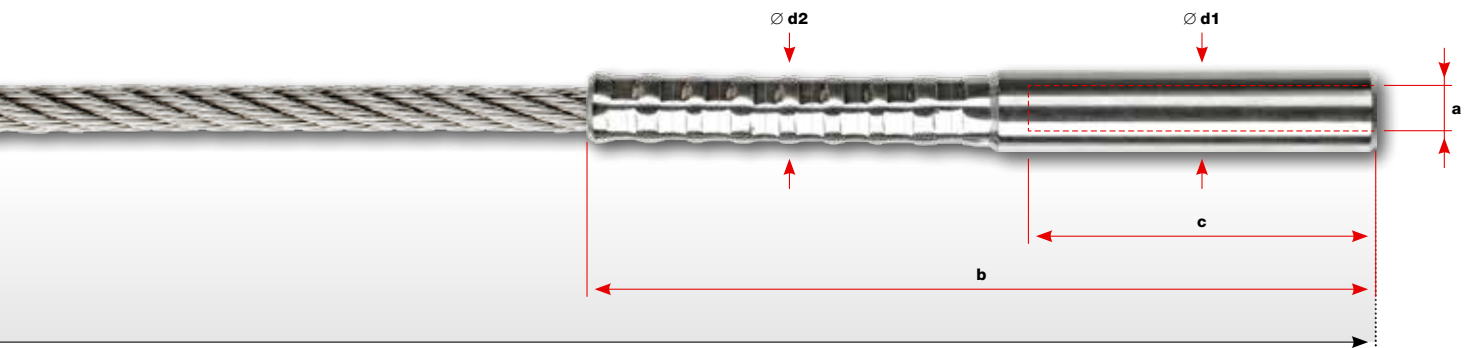
kN × 102 = kp

Dimensions

Order No. Right-hand thread	Order No. Left-hand thread	Rope Ø mm	Thread a mm	kN Working load limit	Number of swagepoints	b mm	c mm	Ø d1 mm	Ø d2 mm
30938-0200-015	30937-0200-015	2	M4	0.86	2 ×	38	15	6	5
30938-0300-035	30937-0300-035	3	M5	1.87	3 ×	70	35	8	6
30938-0400-035	30937-0400-035	4	M6	3.27	3 ×	73	35	9	7
30938-0500-035	30937-0500-035	5	M6	4.68	4 ×	81	35	9	8
30938-0600-050	30937-0600-050	6	M8	6.84	5 ×	108	50	12	10
30938-0800-060	30937-0800-060	8	M10	13.68	8 ×	140	60	15	13



Ø 2-8 mm M4-10



CL: Konfektionslänge / Longueur de confection / Assembly length



Assembly: The correct swaging technique, the compatibility with the rope diameter, and the number of swage points must be checked by the user. Functional integrity is assured only with Jakob jaws and Jakob rope **Nos. 10820-** and **10830-**.

Assembly instructions: www.jakob.com



Caution: The rope insertion depth must be absolutely free of lubricants. Degrease with solvent (Loctite 7063. Jakob-**No. 30879-0002**).



Not suitable for stranded wire **No. 10810-**

Radius head end stop for on-site swaging

1.17

For on-site assembly

AISI 316 material group

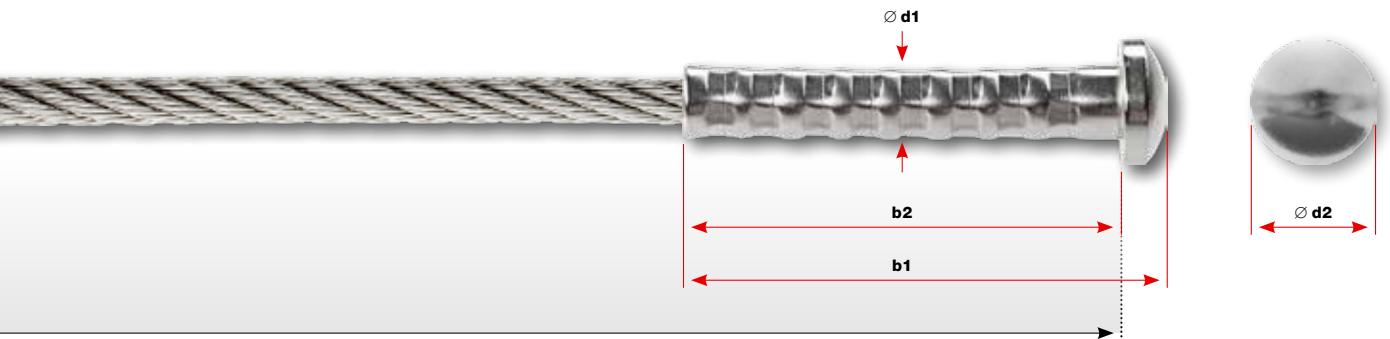
kN × 102 = kp

Dimensions

Order No.	Rope Ø mm	kN Working load limit	Number of swagepoints	b1 mm	b2 mm	Ø d1 mm	Ø d2 mm
30940-0200	2	0.86	2 ×	18	15	5	8
30940-0300	3	1.87	3 ×	30	26	6	10
30940-0400	4	3.27	3 ×	32	28	7	12
30940-0500	5	4.68	4 ×	42	37	8	14
30940-0600	6	6.84	5 ×	53	47	10	16
30940-0800	8	13.68	8 ×	80	72	13	22



Ø 2-8 mm



CL: Konfektionslänge / Longueur de confection / Assembly length




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Assembly instructions: www.jakob.com



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 Not suitable for stranded wire **No. 10810-**

Clevis for on-site swaging

1.18

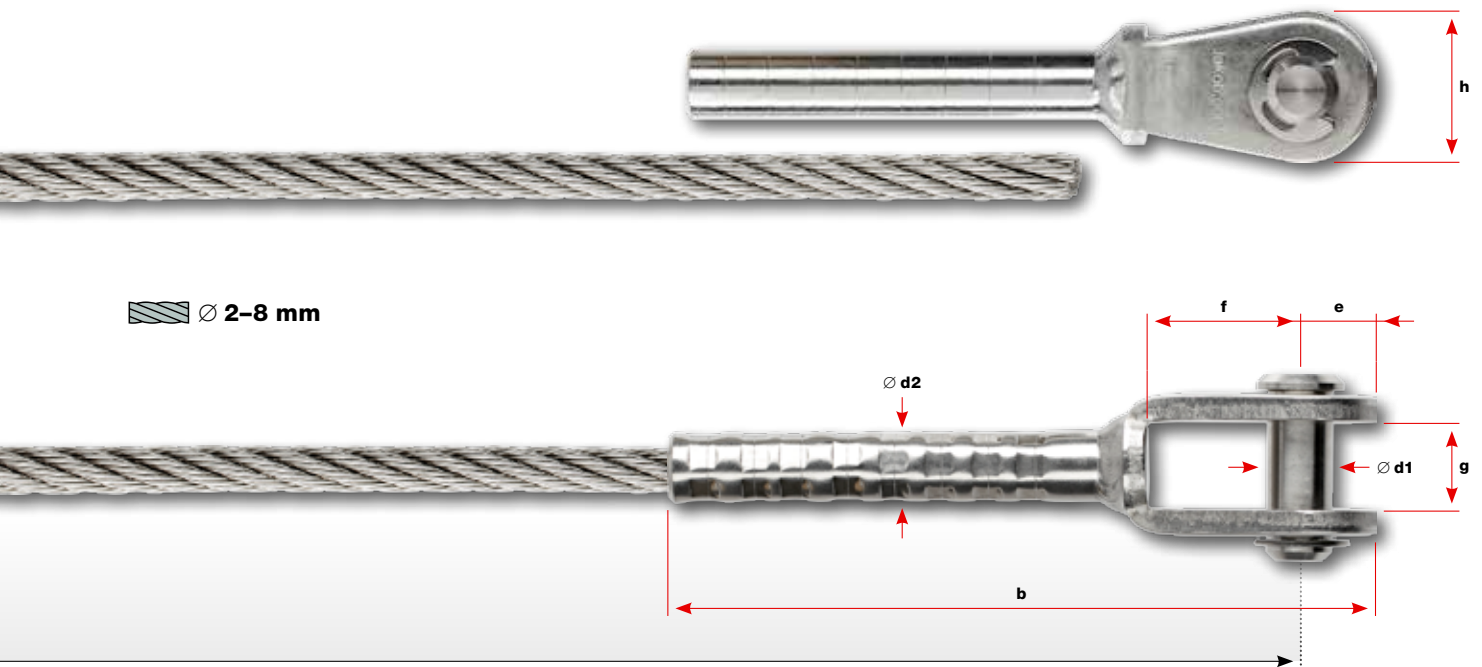
For on-site assembly

AISI 316 material group

kN × 102 = kp

Dimensions

Order No.	Rope Ø mm	kN Working load limit	Number of swagepoints	b mm	Ø d1 mm	Ø d2 mm	e mm	f mm	g mm	h mm
30939-0200	2	0.86	2 ×	41	5	5	6	12	7.5	12.5
30939-0300	3	1.87	3 ×	53	5	6	6	12	7.5	12.5
30939-0400	4	3.27	3 ×	56	6	7	7	13	10	14.5
30939-0500	5	4.68	4 ×	70	8	8	9	15	11	18
30939-0600	6	6.84	5 ×	89	9.5	10	11	19	12	20.5
30939-0800	8	13.68	8 ×	125	12	13	14	25	14	26



CL: Konfektionslänge / Longueur de confection / Assembly length




Assembly: The correct swaging technique, the compatibility with the rope diameter, and the number of swage points must be checked by the user. Functional integrity is assured only with Jakob jaws and Jakob rope **Nos. 10820-** and **10830-**.

Assembly instructions: www.jakob.com



Caution: The rope insertion depth must be absolutely free of lubricants. Degrease with solvent (Loctite 7063. Jakob-**No. 30879-0002**).

 Not suitable for stranded wire **No. 10810-**